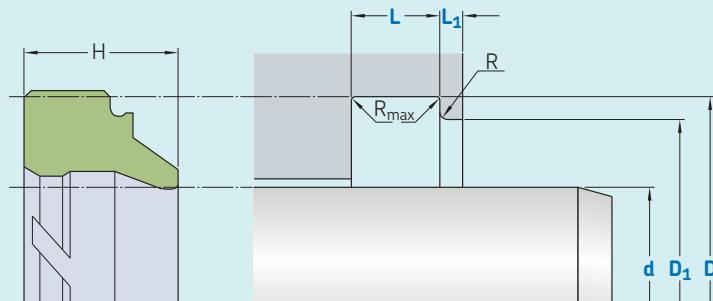


# A04-A



Ordering dimensions in **blue**

Surface roughness	$R_{t\max}$	$R_a$
	$\mu\text{m}$	
<b>Sliding surface</b>	$\leq 2,5$	0,05–0,3

<b>Bottom of groove</b>	$\leq 6,3$	$\leq 1,6$
<b>Groove face</b>	$\leq 15$	$\leq 3$

Bearing area: 50–95% and a cutting depth of 0,5  $R_z$  based on  $C_{ref} = 0\%$

Standard dimensions								
d f8 over	D H11 incl.	D <sub>1</sub> H11	L $+0,2$	L <sub>1</sub>	$R_{t\max}$	R	H	
mm								
11	100	d + 8	d + 6	4,0	1,0	0,4	$\leq 0,4$	6,8
100	150	d + 12	d + 9	5,5	1,5	0,4	$\leq 0,4$	9,8
150	600	d + 15	d + 11	6,5	2,0	0,4	$\leq 0,4$	12,8

## Ordering example

Profile  
 $d \times D/D_1 \times L/L_1$  [mm]  
Sealing material

Wiper A04-A  
50 x 58/56 x 4/1  
ECOPUR

**Operating parameters**

Material Wiper	Temperature		Speed <sup>1)</sup> max
	from	to	
	°C	m/s	
■ ECOPUR	-30	+110	4
■ ECOPUR LD	-35	+110	4
■ G-ECOPUR	-30	+110	4
■ H-ECOPUR	-20	+110	4
■ S-ECOPUR	-20	+110	4
■ T-ECOPUR	-50	+110	4
■ X-ECOPUR	-30	+110	4
■ G-ECOPUR 54D	-30	+110	4
■ X-ECOPUR H	-20	+110	4
■ X-ECOPUR S	-20	+110	4
■ SKF Ecorubber-1	-30	+100	4
■ SKF Ecorubber-H	-25	+150	4
■ SKF Ecorubber-2	-20	+200	4
■ SKF Ecorubber-3	-50	+150	4
■ SKF Ecoflas	-10	+200	4

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

1) Surface speed limit values are valid only in the presence of a lubrication film.